

WHAT IS CLAIMED IS:

1. A wire support for supporting an object from a base surface; comprising:
a plurality of wires with each of said wires having a lower section, an intermediate section and an upper section;
said plurality of wires being twisted along said intermediate sections for providing an upright support;
said lower sections of said plurality of wires extending outwardly from said upright support for insertion into the base surface to mount the wire support; and
said upper section of said plurality of wires extending outwardly from said upright support for engaging with the object to support the object relative to the base surface.
2. A wire support for supporting an object as set forth in claim 1, wherein said plurality of wires consists of a first and a second wire.
3. A wire support for supporting an object as set forth in claim 1, wherein said plurality of wires are identical to one another.
4. A wire support for supporting an object as set forth in claim 1, wherein said plurality of wires being twisted includes said plurality of wires forming a plurality of helixes; and
said plurality of helixes being spirally intertwined for providing said upright support;
5. A wire support for supporting an object as set forth in claim 1, wherein each of said lower sections has a lower region extending generally transverse to said upright support for enabling an

operator to apply a force to said lower region for facilitating insertion of said lower section into the base surface.

6. A wire support for supporting an object as set forth in claim 1, wherein each of said lower sections terminates in a lower distal area extending generally parallel to said upright support for facilitating insertion of said lower section into the base surface.

7. A wire support for supporting an object as set forth in claim 1, wherein each of said upper sections has a upper region extending generally transverse to said upright support for enabling an operator to apply a force to said upper region for facilitating insertion of said upper section into the object.

8. A wire support for supporting an object as set forth in claim 1, wherein each of said upper sections terminates in an upper distal area extending generally parallel to said upright support for facilitating insertion of said upper section into the object.

9. A wire support as set forth in claim 1, wherein a minor length of an upper and a lower end of each of said intermediate sections of said first and said second wires comprise a straight portion for providing lateral support to a minor bottom portion of an object inserted between said straight portions of said upper ends of said intermediate sections and for enabling rotation of said first wire relative to said second wire for folding said wire support.

10. A wire support as set forth in claim 1, wherein said upper section of said plurality of wires having a first and a second end said first end proximate said upright support and wherein each of

the upper sections terminates in an upper distal area extending generally lower than said first end relative to horizontal to support the object relative to the base surface.

11. A wire support for supporting an object from a base surface; comprising:

a first and a second wire each having a lower section, an intermediate section and an upper section;

said first and second wires being twisted along said intermediate sections for providing an upright support;

said lower sections of said first and second wires extending outwardly from said upright support for insertion into the base surface to mount the wire support; and

said upper section of said first and second wires extending outwardly from said upright support for engaging with the object to support the object relative to the base surface.

12. A wire support for supporting an object as set forth in claim 11, wherein each of said first and said second wires has a wire diameter in a range of 0.125 inches to 0.5 inches.

13. A wire support for supporting an object as set forth in claim 11, further comprising a flexible material ribbon, said flexible material ribbon being twisted along said intermediate section and said flexible material ribbon proximate said first and said second wires.

14. A wire support for supporting an object as set forth in claim 11, further comprising a flexible material ribbon transverse to said intermediate section, said flexible material ribbon extending between said first and said second wires.

15. A wire support for supporting an object as set forth in claim 11, wherein said first wire is identical to said second wire.

16. A wire support for supporting an object as set forth in claim 11, wherein said first and second wires being twisted includes said first and second wires being formed into a first and a second helix; and

said first and second helixes of said first and second wires being spirally intertwined for providing said upright support.

17. A wire support for supporting an object as set forth in claim 11, wherein said intermediate sections of said first and said second wires being twisted and spirally intertwined and having a twist to length ratio range of two to ten turns per foot.

18. A wire support for supporting an object as set forth in claim 11, wherein each of said lower sections has a lower region extending generally transverse to said upright support for enabling an operator to apply a force to said lower region for facilitating insertion of said lower section into the base surface.

19. A wire support for supporting an object as set forth in claim 11, wherein each of said lower sections terminates in a lower distal area extending generally parallel to said upright support for facilitating insertion of said lower section into the base surface.

20. A wire support for supporting an object as set forth in claim 11, wherein each of said upper sections has an upper region extending generally transverse to said upright support for enabling an

operator to apply a force to said upper region for facilitating insertion of said upper section into the object.

21. A wire support for supporting an object as set forth in claim 11, wherein each of said upper sections terminates in an upper distal area extending generally parallel to said upright support for facilitating insertion of said upper section into the object.

22. A wire support as set forth in claim 11, wherein a minor length of an upper and a lower end of each of said intermediate sections of said first and said second wires comprise a straight portion for providing lateral support to a minor bottom portion of an object inserted between said straight portions of said upper ends of said intermediate sections and for enabling rotation of said first wire relative to said second wire for folding said wire support.

23. A wire support as set forth in claim 11, wherein said upper section of said plurality of wires having a first and a second end said first end proximate said upright support and wherein each of the upper sections terminates in an upper distal area extending generally lower than said first end relative to horizontal to support the object relative to the base surface.

24. A method of making a wire support, comprising the steps of:

- forming a first wire;
- forming a second wire wherein the second wire is identical to the first wire;
- installing the first and second wires on a twisting apparatus in a parallel relationship;
- twisting the first and second wires in a first direction on the twisting apparatus; and
- removing the first and second wires from the twisting apparatus.

25. A method of making a wire support as set forth in claim 24 wherein the step of installing the first and second wires on a twisting apparatus includes installing a flexible material ribbon transverse to said first and said second wires; and

the step of removing the first and second wires from the twisting apparatus includes removing the spirally intertwined flexible material ribbon and the first and second wires from the twisting apparatus.

26. A method of making a wire support as set forth in claim 24 wherein the step of installing the first and second wires on a twisting apparatus includes installing a flexible material ribbon transverse to and between said first and said second wires; and

the step of removing the first and second wires from the twisting apparatus includes removing the intertwined flexible material ribbon and the first and second wires from the twisting apparatus.

27. A method of making a wire support, comprising the steps of:

forming a first wire;

forming a second wire wherein the second wire is identical to the first wire;

installing the first and second wires on a twisting apparatus;

twisting the first and second wires in a first direction on the twisting apparatus;

twisting the first and second wires in a second direction on the twisting apparatus; and

removing the first and second wires from the twisting apparatus.

28. A method of making a wire support as set forth in claim 27 wherein the step of twisting the

first and second wires in the first direction includes twisting the first and second wires in the first direction a first number of turns; and

the step of twisting the first and second wires in the second direction includes twisting the first and second wires in the second direction a second number of turns with the second number being substantially less than the first number of turns.

29. A twisting apparatus for forming a wire support from a first and a second wire, each of the first and second wires having a lower section, an intermediate section and an upper section, with the lower and upper section having a portion thereof extending at an angle relative to the intermediate section, comprising:

a first clamp for retaining the one of said lower and upper section of each of said first and second wires;

a second clamp for retaining the other of said lower and upper section of each of said first and second wires;

a rotator for rotating said second clamp relative to said first clamp for intertwining said intermediate sections of said first and second wires; and

said rotator enabling axial movement of said second clamp relative to said first clamp for compensating for a reduction in axial length of said intermediate sections of each of said first and second wires due to twisting of said first and second wires.

30. A twisting apparatus for forming a wire support as set forth in claim 29, wherein said rotator rotates said second clamp relative to said first clamp for intertwining said intermediate sections of said first and second wires to form an intertwined helix of said first and second wires.

31. A twisting apparatus for forming a wire support as set forth in claim 29, wherein said rotator rotates said second clamp relative to said first clamp for intertwining said intermediate sections of said first and second wires to form an intertwined helix of said first and second wires.

32. A twisting apparatus for forming a wire support as set forth in claim 29, wherein said rotator comprises a shaft extending through a pillow block for enabling rotational and axial movement of said shaft.

33. A twisting apparatus for forming a wire support as set forth in claim 29, wherein said rotator comprises a shaft extending through a pillow block for enabling rotational and axial movement of said shaft; and

a stop for limiting said axial movement of said shaft through said pillow block.

34. A twisting apparatus for forming a wire support as set forth in claim 29, wherein said rotator comprises a hand crank.

35. A twisting apparatus for forming a wire support as set forth in claim 29, wherein said first and second clamps removably retain the lower and upper sections of each of said first and second wires.

36. A twisting apparatus for forming a wire support as set forth in claim 29, wherein said first and second clamps comprise a form for removably retaining the lower and upper sections of each of said first and second wires; and

wherein said form for preventing the formation of a helical twist in an upper and a lower

minor portion of said intermediate sections of said first and second wires, wherein said upper minor portion permits a supported object to be inserted between said first and second wires for providing added support and rigidity to the supported object.